

Facilities Highlights

Keller Technology Corporation (KTC) is a global supplier of manufacturing and engineering services, with facilities located in Buffalo, New York, Charlotte, North Carolina, and Daegu, South Korea.

About Us

We specialize in the contract manufacture of complex electromechanical machinery and automated systems as well as custom fabrications, vacuum chambers and process equipment. Keller delivers solutions for many industries including Engineered Materials, Semiconductors, Robotics, Chemicals, Medical and Life Science, Energy Research, and Industrial Technologies.

Our corporate mission is focused upon Total Reliability, providing our customers quality performance, value, schedule adherence and technical compliance. Please consider Keller as your one-stop source for complex industrial manufacturing solutions.

Expertise

- Complex and Precision Fabrications Vacuum Chambers and High Vacuum Systems
- High-complexity Contract Manufacturing
- Industrial Process Equipment and Pressure Vessels
- Specialty Production Machine and Automated Systems
- Manufacturing Systems for Medical Devices
- Large format 5-axis machining















Buffalo

200,000 sqft | 2320 Military Rd., Tonawanda, NY 14150 716-693-3840 | sales@kellertechnology.com www.kellertechnology.com



5 Axis Machining Centers

- ► Parpas XS63 5 Axis Gantry Mill
 Travel: X =236", Y axis=118", Z axis=59"
 Max RPM = 20000, 120 Tool Magazine
 1 Pallet
- Vision Wide FA-4127 CNC Bridge Machining Center Travel: X =161", Y axis=106", Z axis=39" Max RPM = 12000, 120 Tool Magazine 1 Pallet
- ► DMG MORI DMC 210 U Machining Center Travel: X =82", Y axis=82", Z axis=49" Max RPM = 12000, 303 Tool Magazine 5 Pallets
- DMG MORI DMC 210 U FD Travel: X =82.6", Y axis=82.6", Z axis=49.2" Max RPM = 12000, 243 Tool Magazine 2 Pallets
- DMG MORI DMC 210 U RPS5 Travel: X =82.6", Y axis=82.6", Z axis=49.2" Max RPM = 16000, 243 Tool Magazine 5 Pallets
- ► DMG MORI DMC 160 U Micro Precision Dual Pallet (coming October 2024) Travel: X =63", Y axis=63", Z axis=43.3" Max RPM = 12000, 243 Tool Magazine 2 Pallets
- ► DMG MORI DMC 160 RS6 Machining Center Travel: X =62", Y axis=62", Z axis=43" Max RPM = 12000, 240 Tool Magazine 6 Pallets
- ▶ DMG MORI DMC 160 U Machining Center Travel: X =62", Y axis=55", Z axis=43" Max RPM = 12000, 240 Tool Magazine 2 Pallets
- ► DMG MORI DMC 125 U duoBLOCK Machining Center Travel: X =49", Y axis=49", Z axis=39" Max RPM = 12000, 123 Tool Magazine 2 Pallets
- DMG MORI DMC 125 P Machining Center Travel: X =49", Y axis=34", Z axis=31" Max RPM = 10000, 30 Tool Magazine 1 Pallet

4 Axis Machining Centers

- Kuraki KBT-11Z CNC Horizontal Boring Mill Travel: X =98", Y axis=70", Z axis=47" Max RPM = 3000
- Kuraki KBM-11X CNC Horizontal Boring Mill Travel: X =59", Y axis=47", Z axis=27" Max RPM = 3000
- Mazak 250/50 Travel: X =60", Y axis=25", Z axis=25" Max RPM = 6000

3 Axis Machining Centers

Acer Milling Machine
 Travel: X =36", Y axis=16", Z axis=24"
 Max RPM = 3000

Lathes

► Kingston HJ-1100 Lathe 17" turn dia. x 40" turn length Max RPM = 2000

Quality Assurance

- ► Global Advantage Coordinate
 Measuring Machine
 Range X Axis=2000mm Y axis=4000mm
 Z axis=1500mm
- Romer Absolute Arm Measuring Range 2.5m/8.2 ft.
- Leica AT402 Laser Tracker Measurement Range 320m/1050 ft.
- Zeiss DB 1200 Coordinate Measuring Machine Measuring Range X axis=60" Y axis=120" x Z axis=48"
- Starrett RCS-4040-20 Coordinate Measuring Machine Measuring Range X axis=40" x Y axis=40" x Z axis=24"
- API Tracker 3 Ultra-Portable Laser Tracking System Linear range 262'
- InspectionXpert for PDF
 Inspection reporting software
- PC-Dimis CAD software







Cad/Cam Systems

 AutoCAD, Inventor, Solid Works, Mastercam, Vericut, SpaceClaim

Cleanrooms

- ▶ 2,100 sqft ISO 7 controlled environment
- ▶ Class 10.000 Controlled Environment

Testing

- Vacuum testing equipment for UHV pressure regime: roughing and turbo pumps, helium leak detectors and residual gas analyzers (RGAs)
- ▶ Hydrostatic testing/Pneumatic testing
- Dye Penetrant testing
- Weld Visual Testing CWI

Vacuum Oven

- T-M Vacuum Products Model H3004 Vacuum Oven
- Work Area: 29.5" d1a x 48.5"
- ▶ Rated Temperature: 800 degrees

Stress Relieving

▶ VSR 8000 Vibratory Stress Relief System

Material Cleaning

- ► UT Tanks: Branson Tank Model UP5424 - 125 Gallon Capacity, Blackstone - NEY GMC 3523 - 40 Gallon Capacity
- ▶ Heated DI Water Power Washer

Welding/Fabrication

- ESAB Powercut 1500, Plasmarc cutting package
- ▶ Victor Plasma Dynamics 102 Cutmaster
- ► ESAB ES5500 Stud Welder
- Liburdi Dimetrics Centaur III 150 PTW-1 Orbital welding system
- ► Lincoln System 55 Automated Robotic welding cell
 (Lincoln 455M-STT/R450 Power Supply Head/
 Tailstock Positioner, capacity = 60" dia x 108" lg,
 5,500 lbs | Drop Center Positioner,
 capacity = 96" dia. X 36" lg, 3,800 lbs)
- (2) Miller Pipe Worx welding system, TIG, MIG, Pulsed MIG, RMD MIG, Stick
- (2) Miller Syncrowave 350LX, TIG, Pulsed TIG, Stick
- (1) Miller Dynasty 350, TIG, Pulsed TIG, Stick
- ▶ (2) Miller Dynasty 300DX, TIG, Stick
- ▶ Miller XMT 456, TIG, MIG, Pulsed MIG, Stick
- ▶ Miller Dimension 451, TIG, MIG, Stick
- Magnatech Pipe Master 510 Automatic Multi Pass TIG welding system w/ 420 D-weld head Pipe size 1-1/2"-14", Tube size 1.75" up to 5" od.2" radial clearance on 1.75 od and larger
- XR-Aluma-Pro[™] 15 ft. water cooled pushpull-gun, XR[™]-S Control Wire Feeder
- (2) Miller Dynasty 700, AC and DC TIG, Stick Welding Liburdi PTW160C Portable welding system
- ▶ (2) Miller Dynasty 800, AC and DC TIG, Stick Welding
- Submerged Arc (sub-arc) Welder

Charlotte

60,000 sqft | 11905 Vanstory Dr., Huntersville, NC 28078 704-875-1605 | sales@kellertechnology.com www.kellertechnology.com





Packaging

AmeriVacs vacuum sealer with Nitrogen purge, 25" long Travel of X axis=59" x Y axis=47" x Z axis=27", 3,000 RPM

Quality Assurance

- ► Brown and Sharpe Coordinate
 Measuring Machine
 Measuring Range X axis=35" Y axis=59"
 x Z axis=30"
- Brown and Sharpe Coordinate Measuring Machine Measuring Range X axis=25.6" Y axis=39.4" x Z axis=25.6"
- ► Brown and Sharpe Coordinate
 Measuring Machine
 Measuring Range X axis=16" Y axis=21"
 x Z axis=13"
- ► Kodak 14" Optical Comparator
- Rockwell Hardness Tester
- ▶ Mitutoyo SJ-201 Profilometer
- ▶ X-RITE RM-200 Imaging Spectrocolorimeter
- ▶ PC DMIS CAD++ Measuring Software

CAD Systems

SolidWorks / SolidWorks PDM
 AutoCAD Mechanical / AutoCAD Electrical

Testing

 Vacuum testing equipment for UHV pressure regime: roughing and turbo pumps, helium leak detectors and residual gas analyzers (RGAs)

Cleanrooms

- 2,100 sqft ISO 7 controlled environment
- ESCO Airstream Horizontal Laminar Flow Cabinets

Material Cleaning

- Blackstone NEY Ultrasonic cleaning tank Interior dimensions 35"x23"x10"
- Safety-Kleen Aqueous Model 91 Parts Washer Interior dimensions 36"x20"x11"
- ► Trinco 48"W x 24"D x 23"H Dry Blaster

3D Printers

➤ (3) 3D Printers w/print volume dimensions up to 280x280x250 (mm)

KELLER TECHNOLOGY CORPORATION

www.KellerTechnology.com











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